	Application No.	Applicant(s)	
Notice of Allowability	10/506,970	WADA ET AL.	
	Examiner	Art Unit	
	Zeinab E. EL-Arini	1746	
The MAILING DATE of this communication appears on the cover sheet with the correspondence address All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.			
1. This communication is responsive to the amendment filed.			
2. The allowed claim(s) is/are 7-12 (renumbered 1-6).			
3.			
Attachment(s) 1. Notice of References Cited (PTO-892) 2. Notice of Draftperson's Patent Drawing Review (PTO-948) 3. Information Disclosure Statements (PTO-1449 or PTO/SB/0: Paper No./Mail Date	5. Notice of Informal P 6. Interview Summary Paper No./Mail Dat 8), 7. Examiner's Amendn 8. Examiner's Stateme 9. Other	(PTO-413), e nent/Comment	,
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DETAILED ACTION

Claims 7-12 are allowed.

The following is an examiner's statement of reasons for allowance: The prior art of record failed to teach a method of cleaning a die by removing a forming-material from a die used in forming the forming-material constituted of clay containing a binder, comprising removing a part or all of the binder contained in the forming material from the die; and removing the forming-material from the die after removing a part or all of the binder as claimed.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Zeinab E. EL-Arini whose telephone number is (571) 272-1301. The examiner can normally be reached on Monday-Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael Barr can be reached on (571) 272-1414. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Zeinal Elarini Zeinab E. EL-Arini Primary Examiner Art Unit 1746

ZEE 11/21/05